ISSN 1330-9862 (FTB-1537) preliminary communication

Migration of Phthalates from Plastic Containers into Soft Drinks and Mineral Water

Jasna Bošnir¹, Dinko Puntarić^{1*}, Antonija Galić¹, Ivo Škes¹, Tomislav Dijanić², Maja Klarić², Matijana Grgić¹, Mario Čurković³ and Zdenko Šmit¹

¹Zagreb Public Health Institute, Mirogojska cesta 16, HR-10000 Zagreb, Croatia

²Osijek-Baranya Public Health Institute, HR-31000 Osijek, Croatia

³Osijek Health Center, HR-31000 Osijek, Croatia

Received: July 28, 2005 Accepted: March 6, 2006

Summary

The aim of this study was to determine the level of phthalate migration from plastic containers to soft drinks and mineral water and to identify a possible relationship between the amount and type of phthalate migration, type of preservative used, and the pH of the sample. The analysis included 45 samples of products packed in containers made from polyethylene terephthalate. The samples were divided into 5 groups: group 1 (N=9), soft drinks preserved with orthophosphoric acid; group 2 (N=14), soft drinks preserved with Na-benzoate; group 3 (N=5), soft drinks preserved with K-sorbate; group 4 (N=8), soft drinks preserved with a combination of Na-benzoate and K-sorbate; and group 5 (N=9), mineral water without preservatives. The samples were analyzed by the method of gas chromatography, with a detection limit of 0.005 µg/L. The mean pool phthalate level and mean pH value were 91.67 μg/L and 2.82±0.30 in group 1; 116.93 μg/L and 2.75±0.32 in group 2; 819.40 μg/L and 2.88±0.15 in group 3; 542.63 μg/L and 2.82±0.54 in group 4; and 20.22 μg/L and 5.82±1.26 in group 5, respectively. The highest rate of migration to soft drinks was recorded for dimethyl phthalate, ranging from 53.51 to 92.73 %, whereas dibutyl phthalate and diethylhexyl phthalate showed highest rate of migration to the mineral water (56.04 and 43.42 %, respectively). The highest level of phthalate migration from plastic containers to soft drinks was found in the products preserved with K-sorbate. The rate of phthalate migration appears to be influenced also by the drink pH, i.e. the lower the pH value, the greater the phthalate migration. Dimethyl phthalate showed highest migration to preserved drinks as an acidic medium, which might stimulate modification in the composition of plastic containers according to the type and composition of the product. Additional studies in a greater number of samples are needed. Although the phthalate levels measured in these samples pose no risk for human health, it should be borne in mind that the accumulation of small individual amounts taken with time may increase the lifelong phthalate exposure and eventually threaten the exposed person's life.

Key words: phthalates, soft drinks, plastic containers, preservatives, pH, food safety

Introduction

Living in the modern society is hardly conceivable without the use of plastic products in everyday activi-

ties (1–3). Since 1862, when the production of plastic began, the technology of its production has considerably changed. Currently, various agents are added in plastic material processing to improve its properties, such as

^{*}Corresponding author; Phone: ++385 1 4696 241; Fax: ++385 1 4678 015; E-mail: dinko.puntaric@publichealth-zagreb.hr

softeners, plasticizers, fillings, stabilizers, and pigments. For several decades now, phthalic acid esters, phthalates, have been the most widely used plasticizers, with diethylhexyl phthalate (DEHP) accounting for 50 % of this utilization. The production of phthalates in the world has grown to 3.5 million tonnes per year (4). The proportion of phthalates in a plastic material may amount to up to 45 % of its mass, depending on the type and purpose of the product (1,2,5,6).

The use of plastic containers has been on a constant increase in all fields of human activities, resulting in the portion of plastics in total solid waste growing at a rate of 1 % per year. Plastic solid waste, especially that from plastic food containers, poses a great problem due to both its volume and relative nonbiodegradability (1,2,6–8). Recent studies have shown that plastic disposed of as solid waste and exposed to weather conditions (sun, rain, snow, etc.) undergoes degradation, although at a very slow rate, whereby plasticizers, primarily phthalates, which are most widely used to achieve the desired elasticity and softness of plastic materials, are released from the plastic. The phthalates thus released migrate to the underground layers and waterflows, and from there to the waters intended for human use (1,9,10). The problem of plastic disposal is additionally burdened by the fact that other hazardous compounds such as dioxins (dibenzodioxins and dibenzofurans) are produced by inappropriate burning of plastic materials (7,11).

The interest of both professional circles and the public in the phthalate issue has recently been aroused by the latest research demonstrating adverse effects of phthalates in experimental animals, and a variable response of human and animal hepatocytes to the action of phthalates (12–17). These studies revealed numerous adverse effects of phthalates in experimental animals, from those tentatively less harmful, such as body mass loss and slight lifespan reduction in exposed animals (18,19), to the extremely hazardous effects, e.g. spontaneous abortion, stillbirth, low birth mass of the offspring, along with toxic, carcinogenic, mutagenic and teratogenic effects of phthalates, all these correlating directly with the amount and length of phthalate exposure (14,17,20,21). In addition, phthalates found in the environment have been observed to mimic estrogens, thus eliciting adverse effects on the male sex glands in experimental animals (15,22,23).

There are two opposite opinions on the potential harmful effects of phthalates on human health. Those advocating reduction (in type and number) in the use of plastic materials find grounds for their standpoint in the World Health Organization's (WHO) conclusions and recommendations, stating that phthalate exposure implies a risk for human health (4,24–29). The others believe that the human health risk associated with phthalate exposure is negligible, stating that even in humans with highest phthalate exposure the level of this exposure is several dozen or several hundred times lower than that in experimental animals, it is generally only occasional and gradual, and received over a long period of time, sometimes over decades (18,19).

In Croatia, not all issues related to the use of phthalates in daily life have been regulated by legal acts. Only the total amount of phthalates in plastic materials has been defined and it should not exceed 35 %, irrespective of the purpose of the product, length of usage, and user's age (30).

The aim of the present study is to assess the rate of phthalate migration from plastic containers to soft drinks and mineral water and the influence of the pH of the sample and type of preservative used in the product manufacture on it.

Material and Methods

A total of 45 samples of different soft drinks and mineral water packed in plastic were sent to the Department of Ecology, Division of Food and Common Goods Chemical Testing, Zagreb Public Health Institute, Zagreb. Plastic containers were made of standard, widely used polyethylene terephthalate (PET), the composition of which was determined using infrared (IR) spectrometer. Raw materials for soft drinks and final products (both soft drinks and mineral water) are under obligatory and continuous public health validity control, which excludes possible contamination with phthalates. The samples were divided into 5 groups as follows: group 1 (N=9), soft drinks preserved with orthophosphoric acid; group 2 (N=14), soft drinks preserved with Na-benzoate; group 3 (N=5), soft drinks preserved with K-sorbate; group 4 (*N*=8), soft drinks preserved with a combination of Na-benzoate and K-sorbate; and group 5 (N=9), mineral water without preservatives. Total level of phthalate migration, and invididual levels of dimethyl phthalate (DMP), diethyl phthalate (DEP), dibutyl phthalate (DBP), benzylbutyl phthalate (BBP), diethylhexyl phthalate (DEHP) and dioctyl phthalate (DOP) were determined.

The samples were randomly collected during routine sanitary inspection for food and common goods safety. Samples were stored at room temperature (22 °C). The level of phthalate migration was measured 30 days from the date of the product manufacture and packing in plastic containers.

The samples were analyzed by gas chromatography with a specific electron capture detector (ECD) on a Perkin Elmer AutoSystem (Norwalk, USA). Detection limit in standard conditions ranged from 0.005 $\mu g/L$ for BBP to 0.040 $\mu g/L$ for DOP. The samples were extracted by using dichloromethane. Blank sample was prepared as follows: the model solution (distilled water) was put in a glass container and left there for 30 days. After that, the whole procedure of the sample preparation was made in the same way as for studying samples. The measured level of phthalates in blank sample was below the detection limit. The value of pH was measured in all samples.

Results

The mean pool phthalate level and mean pH value were 91.67 μ g/L and 2.82 \pm 0.30 in group 1; 116.93 μ g/L and 2.75 \pm 0.32 in group 2; 819.40 μ g/L and 2.88 \pm 0.15 in group 3; 542.63 μ g/L and 2.82 \pm 0.54 in group 4; and 20.22 μ g/L and 5.82 \pm 1.26 in group 5 (Table 1).

The highest rate of migration to soft drinks was recorded for DMP, ranging from 53.51 % (accounting for 62.57 of 116.93 μ g/L) in group 2 to as high as 92.7 % in

Table 1. Individual and pooled mean levels of phthalate migration to soft drinks and mineral water (µg/L), according to type of pre-
servative and pH of the drink

Sample group	N*	рН		Phthalate migration, mean individual and pool levels							Statistical
				DMP	DBP	DOP	DEP	BBP	DEHP	Total**	– analysis ^a (31)
Soft drinks preserved with orthophosphoric acid	9	2.82 ±0.30	Min	17	0	0	0	0	0	18	χ ² =27.401 p<0.001
			Max	166	60	0	10	0	136	184	
			Mean ±S.D.	60.56 (66.1 %)	12.89 (14.0 %)	0	1.11 (1.2 %)	0	17.11 (18.7 %)	91.67 (100 %)	
Soft drinks preserved with Na-benzoate	14	2.75 ±0.32	Min	0	0	0	0	0	0	0	χ ² =24.441 p<0.001
			Max	233	133	0	200	0	80	533	
			Mean ±S.D.	62.57 (53.5 %)	21.29 (18.2 %)	0	17.14 (14.7 %)	0	15.93 (13.6 %)	116.93 (100 %)	
Soft drinks preserved with K-sorbate	5	2.88 ±0.15	Min	0	0	0	0	0	18	48	$\chi^2 = 11.714$ $p = 0.020$
			Max	3000	25	0	30	27	60	3040	
			Mean ±S.D.	759.80 (92.7 %)	9.00 (1.1 %)	0	8.60 (1.0 %)	5.40 (0.7 %)	36.60 (4.5 %)	819.40 (100 %)	
Soft drinks preserved with Na-benzoate and K-sorbate	8	2.82 ±0.54	Min	18	0	0	0	0	0	37	χ ² =28.964 p<0.001
			Max	2666	130	0	0	0	50	2691	
			Mean ±S.D.	500.88 (92.3 %)	26.75 (4.9 %)	0	0	0	15.00 (2.8 %)	542.63 (100 %)	
Mineral water without preservative	9	5.82 ±1.26	Min	0	0	0	0	0	0	0	
			Max	0	50	0	1	0	50	63	
			Mean ±S.D.	0	11.33 (56.0 %)	0	0.11 (0.6 %)	0	8.78 (43.4 %)	20.22 (100 %)	

^{*}N is number of samples in each group. All analyzed samples were »positive«. There was not a single sample without migration of phthalates, but final result for each group is pooled mean level of measured phthalate

group 3 and 92.3 % in group 4 (accounting for 759.80 of 819.40 μ g/L, and 500.88 of 542.63 μ g/L, respectively), whereas all other phthalates were recorded at much lower levels. The difference in DMP migration vs. the migration of other phthalates (DBP, DEP, BBP and DEHP) was statistically significant (χ^2 =27.401, p<0.001; χ^2 =24.441, p<0.001; χ^2 =11.714, p<0.020; and χ^2 =28.964, p<0.001, respectively).

DBP showed highest level of migration into mineral water (accounting for 11.33 of 20.22 μ g/L; 56.0 %), followed by DEHP (accounting for 8.78 of 20.22 μ g/L; 43.4 %). There was neither DMP migration to mineral water nor DOP migration to any of the five product groups, whereas a very low level of BBP was detected only in group 3 drinks.

Discussion

The results of the study showed the levels of phthalate migration from plastic containers to soft drinks to be several fold (5 to 40 times) higher than those recorded in mineral water packed in identical containers. One of the possible reasons for this may lie in great pH differences between the samples, which was below 3 in all soft drinks and above 5 in all mineral water samples on average. This finding may point to the stimulating effect of an acidic medium on phthalate migration from plastic containers.

Depending on the type of preservative used in product manufacture, the highest phthalate levels were measured in soft drinks with K-sorbate used as preservative (819.40 μ g/L), followed by 1.5 times lower levels in drinks preserved with a combination of N-benzoate and K-sorbate (542.63 μ g/L), 7 times lower levels in drinks preserved with Na-benzoate (116.93 μ g/L), and 9 times lower levels in drinks preserved with orthophosphoric acid (91.67 μ g/L). The phthalate level recorded in mineral water samples free from preservatives was as low as 20.22 μ g/L).

The results indicated K-sorbate as a preservative in combination with an acidic medium to favour the migration of phthalates from plastic containers into the drinks. A significant level of phthalate migration was also recorded in the same medium with K-sorbate and Na-benzoate used as preservatives. However, as the level of phthalate migration was several times lower with the use of Na-benzoate alone, this preservative appears to be less aggressive in terms of phthalate migration from plastic containers, yet with a note that all this applies to a medium of pH<3.

Irrespective of the preservative used, the highest level of phthalate migration from plastic containers into drinks was recorded for DMP, ranging from 53.5 % in group 2 to as high as 92.7 and 92.3 % in groups 3 and 4, respectively, whereas all other phthalates were measured in levels lower than 19 % (Table 1). The difference in the level of migration between DMP and other phthalates (DBP, DEP, BBP and DEHP) in each of the four

^{**}Total is sum of all single phthalates which migrated from plastic containers to soft drinks and mineral water

^aKruskal-Wallis test

study groups of soft drinks of comparable pH, manufactured with the use of different preservatives, was statistically significant at p<0.05 (Table 1).

In the group of mineral water samples, the highest level of migration was recorded for DBP (56.0 %), followed by DEHP (43.4 %). There was no DMP migration from plastic containers to mineral water.

The results obtained in the present study may prove useful in designing the composition of plastic containers for particular types of drinks. On planning the composition of plastic containers for low pH drinks (in this case soft drinks), care should be taken to eliminate or at least to reduce the level of DMP, which is readily dissolved in the given conditions. On the other hand, plastic containers without or with a low content of DBP and DEHP should be designed for mineral water.

Man is exposed to phthalates from a variety of sources throughout his life. The presence of phthalates has been proved in baby formulae, dietary and normal foods (3,32,33). Furthermore, phthalate leaching from toys under the influence of saliva (due to keeping toys in the mouth) has been reported (6,34). Phthalates are found in house dust (4), and in tablet and capsule sheaths, thus being taken into the body (29). Since phthalates are used as softeners in various plastic medicinal products, their effect on individuals during prolonged intensive care has been emphasized (29,30,32-36). Phthalates have also been found in the atmosphere (37,38), various drinks (as well as in bottle caps) (39,40), water surfaces (sea, rivers, lakes) (41-43), and in underground and drinking water (11). Occupational exposure to phthalates, e.g. in the manufacture of phthalates and plastic materials, should also be taken into consideration (18,44–46).

The possible harmful effects of phthalates on human health have not yet been definitely demonstrated. Individuals working in the manufacture of phthalates or plastic products, where phthalates are used as plasticizers, report headache and minor neurovegetative discomforts in the form of excessive perspiration and sleep disorders (9,44–46). Studies showed no overt adverse effects of phthalates on human cell cultures *in vitro* (17).

The results obtained in the present study and literature data point to a conclusion that the total level of phthalates accumulated in a lifetime may reach high values. Not all issues related to daily use of phthalates have been regulated by the Croatian legislation. Only the total allowed level of phthalates in plastic common goods has been legally regulated to a maximum of 35 % (30), however, the purpose, length of usage, and the age of potential users have not been specified.

Conclusions

Considering the ever growing use of plastic containers for ever greater number and kinds of drinks, including soft drinks as well as alcoholic beverages such as beer, wine and spirits, the present study may serve as a basis in search for the most acceptable composition of particular plastic containers, and provide grounds for additional studies of human exposure to phthalates through the intake of various drinks packed in plastic containers. Along with drink pH and type of preservative used in

the production of drinks, future studies should also include other potential factors and circumstances that may influence phthalate migration from plastic containers, such as the level and type of alcohol, and chemical composition of particular drinks (*e.g.* Coca-Cola® *vs.* fruit juice).

References

- Di-n-Butyl Phthalate. In: Environmental Health Criteria, Vol. 189, World Health Organization International Programme on Chemical Safety, WHO, Geneva, Switzerland (1997).
- D.N. Brooke, S. Dobson, P.D. Howe, J.R. Nielsen, Environmental hazard assessment: Di-(2-ethylhexyl) phthalate, Report TSD/2, United Kingdom Department of the Environment, Toxic Substances Division, London, UK (1991).
- 3. J.H. Peterson, T. Breindahl, Plasticizers in total diet samples, baby food and infant formulae, *Food Addit. Contam.* 17 (2000) 133–141.
- C.G. Bornehag, J. Sundell, C.J. Weschler, T. Sigsgaord, B. Lundgren, M. Hasselgren, L. Hagerhed-Engman, The association between asthma and allergic symptoms in children and phthalates in house dust: A nested case-control study, *Environ. Health Perspect.* 112 (2004) 1393–1397.
- D.B. Peakall, Phthalate esters: Occurrence and biological effects, Residue Rev. 54 (1975) 1–41.
- K. Bouma, D.J. Schakel, Migration of phthalates from PVC toys into saliva simulant by dynamic extraction, Food Addit. Contam. 19 (2002) 602–610.
- D. Puntarić, Z. Šmit, J.Bošnir, Small countries and the dioxin scandal: How to control imported food?, Croat. Med. J. 41 (2000) 150–153.
- A. Ozaki, Y. Yamaguchi, A. Okamoto, N. Kawai, Determination of alkyl phenols, bisphenol A, benzophenone and phthalates in containers of baby food, and migration into food stimulants, Shokuhin Eiseigaku Zasshi, 43 (2002) 260–266 (in Japanese).
- 9. J. Autian, Toxicity and health threats of phthalate esters: Review of the literature, *Environ. Health Perspect.* 4 (1973) 3–26.
- W.M. Kluwe, Overview of phthalate ester pharmacokinetics in mammalian species, Environ. Health Perspect. 45 (1982) 3–9.
- M. Mihovec-Grdić, Z. Šmit, D. Puntarić, J. Bošnir, Phthalates in underground waters of the Zagreb area, Croat. Med. J. 43 (2002) 493–497.
- 12. A. Thuren, P. Woin, Effects of phthalate esters on the locomotor activity of the freshwater amphipod *Gammarus pulex*, *Bull. Environ. Contam. Toxicol.* 46 (1991) 159–166.
- 13. P.W. Albro, R.E. Chapin, J.T. Corbett, J. Schroeder, J.L. Phelps, Mono-2-ethylhexyl phthalate, a metabolite of di-(2-ethylhexyl) phthalate, casually linked to testicular atrophy in rats, *Toxicol. Appl. Pharmacol.* 100 (1989) 193–200.
- 14. H.B. Jones, D.A. Garside, R. Liu, J.C. Roberts, The influence of phthalate esters on Leydig cell structure and function *in vitro* and *in vivo*, *Exp. Mol. Pathol.* 58 (1993) 179–
- R.N. Wine, N.H. Li, L.H. Barnes, D.K. Gulaty, R.E. Chapin, Reproductive toxicity of di-n-butyl phthalate in a continuous breeding protocol in Spraque-Dawley rats, *Environ. Health Perspect.* 105 (1997) 102–107.
- F.A. Arcadi, C. Costa, C. Imperatore, A. Marchese, A. Rapisarda, M. Salemi, G.R. Trimarchi, G. Costa, Oral toxicity of bis(2-ethylhexyl) phthalate during pregnancy and suckling in the Long-Evans rat, Food Chem. Toxicol. 36 (1998) 963–970.

- D. Shaw, R. Lee, R.A. Roberts, Species differences in response to the phthalate plasticizer monoisononylphthalate (MINP) in vitro: A comparison of rat and human hepatocytes, Arch. Toxicol. 76 (2002) 344–350.
- 18. H.K. Green, Phthalates and human health: Demystifying the risk of plastic-softening chemicals (2001) (http://www.rppi.org/peg2.html).
- W.W. Huber, B. Grasl-Kraupp, R. Schulte-Hermann, Hepatocarcinogenic potential of di(2-ethylhexyl) phthalate in rodents and its implication on human risk, Crit. Rev. Toxicol. 26 (1996) 365–481.
- M. Ema, H. Amano, T. Itami, H. Kawasaki, Developmental effects of di-n-butyl phthalate after a single administration in rats, J. Appl. Toxicol. 17 (1997) 223–229.
- M. Ema, H. Amano, T. Itami, H. Kawasaki, Teratogenic evaluation of di-n-butyl phthalate in rats, *Toxicol. Lett.* 69 (1993) 197–203.
- Agency for Toxic Substances and Disease Registry, DEHP, di(2-ethylhexyl) phthalate (2001) (http://www.atsdr.cdc.gov/ tfacts9.html).
- J. Ralof, New concerns about phthalates. Ingredients of common plastic may harm boys as they develop (2001) (http://www.sciencenews.org/20000902/bob1.asp).
- Greenpeace/Toxics/Press Release, PVC toys: Santa returns hazardous PVC toys to industry leaders (1999) (http://www. greenpeace.org/pressreleases/pvctoys/1997nov18.html).
- 25. Greenpeace/Toxics/Press Release, Sweden becomes third EU country to ban phthalates in PVC toys (1999) (http://www.greenpeace.org/pressreleases/pvctoys/1998nov14.html).
- Danish Environmental Protection Agency, Phthalates in toys now to be banned (1999) (http://www.mst.dk/news/02020000. htm).
- J.A. Hoppin, R. Ulmer, S.J. London, Phthalate exposure and pulmonary function, *Environ. Health Perspect.* 112 (2004) 571– 574
- R. Hauser, S. Duty, L. Godfrey-Bailey, A.M. Calafat, Medications as a source of human exposure to phthalates, *Environ. Health Perspect.* 112 (2004) 751–753.
- 29. By-law on amandments to the by-law on safety conditions for consumer goods to be marketed, *Narodne novine (Official Gazette of the Republic of Croatia)*, 117 (2000) 4052 (in Croatian).
- B.D. Page, G.M. Lacroix, Studies into transfer and migration of phthalate esters from aluminium foil-paper laminates to butter and margarine, Food Addit. Contam. 9 (1992) 197–212.
- A. Sabin, C. Sabin: The Kruskal-Wallis Test. In: Medical Statistics at a Glance, Vol. 22, Blackwell Science Inc., Malden, USA (2000) pp. 56–57.

- 32. C. Nerin, J. Cacho, P. Gancedo, Plasticizers from printing inks in a selection of food packaging and their migration to food, *Food Addit. Contam.* 10 (1993) 453–460.
- J. Bošnir, D. Puntarić, I. Škes, M. Klarić, S. Šimić, I. Zorić, Migration of phthalates from plastic products to model solutions, Coll. Antropol. 27 (Suppl. 1) (2003) 23–30.
- 34. Agency for Toxic Substances and Disease Registry, Di-n-octylphthalate (DnOP) (2001) (http://www.atsdr.cdc.gov/tfacts95. html).
- S.D. Pearson, L.A. Trissel, Leaching of diethylhexyl phthalate from polyvinyl chloride containers by selected drugs and formulation components, Am. J. Hosp. Pharm. 50 (1993) 1405–1409.
- S.L. Plonait, H. Nau, R.F. Maier, W. Wittfoht, M. Obladen, Exposure of newborn infants to di-(2-ethylhexyl)-phthalate and 2-ethylexaonic acid following exchange transfusion with polyvinylchloride catheters, *Transfusion*, 33 (1993) 598–605.
- E. Atlas, C.S. Griam, Global transport of organic pollutants: Ambient concentrations in the remote atmosphere, *Science*, 211 (1981) 163–165.
- A. Thuren, P. Larsson, Phthalate esters in the Swedish atmosphere, Environ. Sci. Technol. 24 (1990) 554–559.
- 39. J.N. Leibowitz, R. Sarmiento, S.M. Dugar, M.W. Ethridge, Determination of six common phthalate plasticizers in grain neutral spirits and vodka, *J. AOAC Int.* 78 (1995) 730–734.
- 40. K. Hirayama, H. Tanaka, K. Kawana, T. Tani, H. Nakazawa, Analysis of plasticizers in cap-sealing resins for bottled foods, *Food Addit. Contam.* 18 (2001) 357–362.
- 41. O.S. Fatoki, Phthalate esters in rivers of the Greater Manchester area, UK, Sci. Total Environ. 95 (1990) 227–232.
- K. Furtmann, Phthalates in surface water A method for routine trace-level analysis, Fres. J. Anal. Chem. 384 (1994) 508–510.
- 43. Z. Huixian, S. Guangyao, S. Cheng, X.U. Ouyong, Distribution of organic contaminants in Lake Taihu, *Wat. Res.* 30 (1996) 2003–2008.
- 44. P.N. Liubchenko, L.V. Petina, R.V. Gorenkov, State of nervous system in workers engaged in the production of plastic materials: Data of screenings and electrophysiologic studies, *Med. Tr. Prom. Ekol.* 4 (1997) 23–26 (in Russian).
- P.N. Liubchenko, R.V. Gorenkov, G.V. Plaksina, O.L. Kholod, B.S. Salganikova, Working environment and health status of workers in decorative polyvinylchloride film production, *Gig. Sanit.* 4 (1994) 29–31 (in Russian).
- 46. P.N. Liubchenko, R.V. Gorenkov, E.A. Bendikov, A.V. Petrakov, Functional state of the liver in workers exposed to multicomponent chemical mixture in the production of plastic construction materials, *Med. Tr. Prom. Ekol.* 6 (1995) 4–7 (in Russian).